KNOWLEDGE: K1.04 [2.5/2.7] QID: P6716 (B6716)

A nuclear power plant is shut down with core decay heat being removed by the residual heat removal (RHR) system. Assume that only the RHR heat exchangers are removing heat from the reactor coolant system (RCS) and that the RHR system provides complete thermal mixing of the RCS.

Given the following information:

Reactor core rated thermal power: 2,950 MW

Core decay heat rate: 0.5% rated thermal power

RHR system heat removal rate: 5.3×10^7 Btu/hr Reactor coolant c_p : 1.05 Btu/lbm- $^{\circ}$ F Combined RCS and RHR inventory: 425,000 lbm

Which one of the following actions will establish an RCS cooldown rate between 20°F/hour and 30°F/hour?

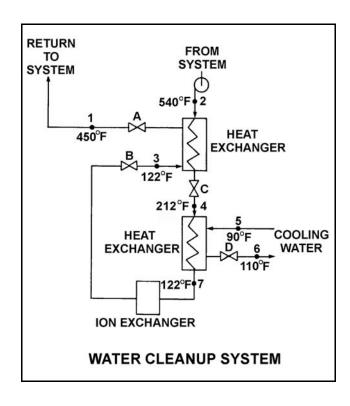
- A. Increase RHR heat exchanger flow rate to increase the cooldown rate by 10°F/hour.
- B. Increase RHR heat exchanger flow rate to increase the cooldown rate by 20°F/hour.
- C. Reduce RHR heat exchanger flow rate to decrease the cooldown rate by 10°F/hour.
- D. Reduce RHR heat exchanger flow rate to decrease the cooldown rate by 20°F/hour.

KNOWLEDGE: K1.07 [2.4/2.6] QID: P104 (B231)

Refer to the drawing of an operating water cleanup system. All valves are identical and are initially 50 percent open (see figure below).

To <u>lower</u> the temperature at point 7, the operator should adjust valve _____ in the <u>open</u> direction.

- A. A
- B. B
- C. C
- D. D



KNOWLEDGE: K1.07 [2.4/2.6] QID: P534 (B331)

Refer to the drawing of an operating lube oil heat exchanger (see figure below).

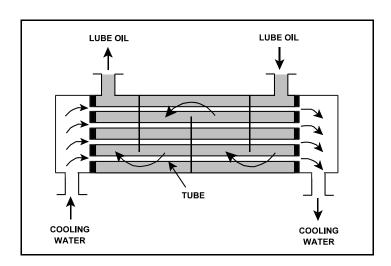
Increasing the oil flow rate through the heat exchanger will cause the oil outlet temperature to _____ and the cooling water outlet temperature to _____. (Assume cooling water flow rate remains the same.)

A. decrease; decrease

B. decrease; increase

C. increase; decrease

D. increase; increase

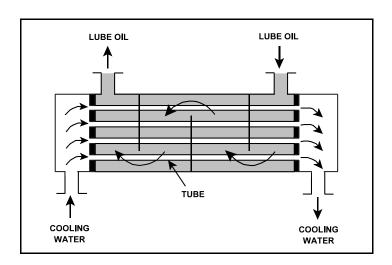


KNOWLEDGE: K1.07 [2.4/2.6] QID: P632 (B431)

Refer to the drawing of an operating lube oil heat exchanger (see figure below).

Assume that the inlet lube oil and inlet cooling water temperatures are constant and cooling water flow rate remains the same. Decreasing the oil flow rate through the heat exchanger will cause the lube oil outlet temperature to ______ and the cooling water outlet temperature to ______.

- A. increase, increase
- B. increase, decrease
- C. decrease, increase
- D. decrease, decrease

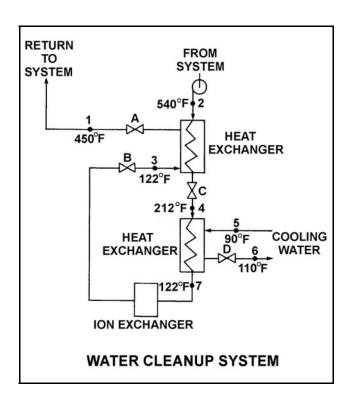


KNOWLEDGE: K1.07 [2.4/2.6] QID: P732 (B1834)

Refer to the drawing of an operating water cleanup system (see figure below).

Valves A, B, and C are fully open. Valve D is 80 percent open. All temperatures are as shown. If valve D is then throttled to 50 percent, the temperature at point...

- A. 3 will decrease.
- B. 4 will increase.
- C. 5 will increase.
- D. 6 will decrease.



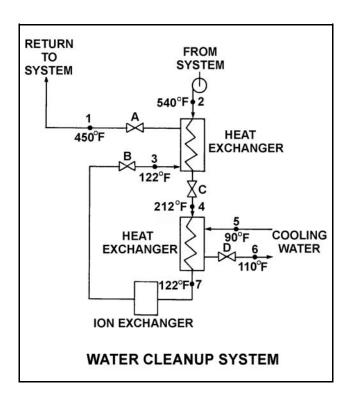
KNOWLEDGE: K1.07 [2.4/2.6] QID: P1032 (B1031)

Refer to the drawing of an operating water cleanup system (see figure below).

Valves A, B, and C are fully open. Valve D is 20 percent open. All temperatures are as shown. Valve D is then quickly opened to 100 percent.

The temperature at point...

- A. 3 will increase.
- B. 4 will decrease.
- C. 5 will decrease.
- D. 7 will increase.



KNOWLEDGE: K1.07 [2.4/2.6] QID: P1231 (B1231)

Refer to the drawing of an operating water cleanup system (see figure below).

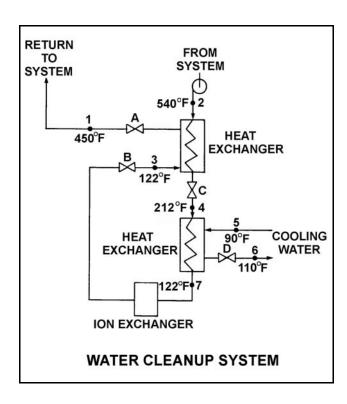
All valves are identical and are initially 50 percent open. To lower the temperature at point 4, the operator can adjust valve _____ in the ____ direction.

A. A; open

B. B; shut

C. C; open

D. D; shut



KNOWLEDGE: K1.07 [2.4/2.6] QID: P1432 (B1432)

The rate of heat transfer between two liquids in a heat exchanger will be increased if the: (Assume single-phase conditions and a constant specific heat.)

- A. temperature of the hotter liquid is decreased by 20°F.
- B. temperature of the colder liquid is increased by 20°F.
- C. flow rates of both liquids are decreased by 10 percent.
- D. flow rates of both liquids are increased by 10 percent.

KNOWLEDGE: K1.07 [2.4/2.6] QID: P1533 (B1531)

Refer to the drawing of a lube oil heat exchanger (see figure below).

The heat exchanger is operating with the following parameters:

 $\begin{array}{ll} T_{oil\,in} &= 174\,^{\circ}F \\ T_{oil\,out} &= 114\,^{\circ}F \\ c_{p\text{-}oil} &= 1.1 \;Btu/lbm\text{-}{}^{\circ}F \\ \dot{m}_{oil} &= 4.0 \;x\;10^4 \;lbm/hr \\ T_{water\,in} &= 85\,^{\circ}F \\ T_{water\,out} &= 115\,^{\circ}F \end{array}$

 $c_{p\text{-water}} = 1.0 \text{ Btu/lbm-}^{\circ}\text{F}$

 $\dot{m}_{water} = ?$

What is the mass flow rate of the cooling water?

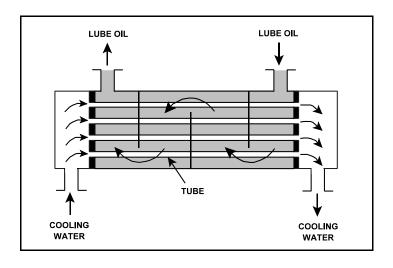
A. $8.8 \times 10^4 \text{ lbm/hr}$

B. 7.3 x 10⁴ lbm/hr

C. 2.2 x 10⁴ lbm/hr

D. 1.8 x 10⁴ lbm/hr

ANSWER: A.



KNOWLEDGE: K1.07 [2.4/2.6] QID: P1632 (B832)

A liquid-to-liquid counterflow heat exchanger is operating with single-phase conditions and a constant specific heat for each liquid. Which one of the following will decrease the heat transfer between the two liquids?

- A. The temperature of both liquids is increased by 20°F.
- B. The temperature of both liquids is decreased by 20°F.
- C. The flow rate of the hotter liquid is increased by 10 percent.
- D. The flow rate of the colder liquid is decreased by 10 percent.

KNOWLEDGE: K1.07 [2.4/2.6] QID: P1634 (B1631)

Refer to the drawing of an operating lube oil heat exchanger (see figure below).

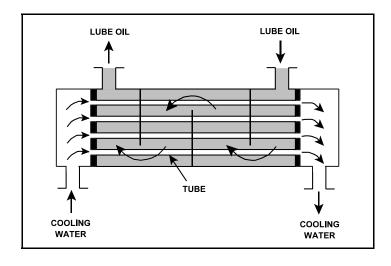
Given the following information:

 $\begin{array}{ll} \dot{m}_{oil} &= 2.0 \; x \; 10^4 \; lbm/hr \\ \dot{m}_{water} &= 3.0 \; x \; 10^4 \; lbm/hr \\ c_{p\text{-}oil} &= 1.1 \; Btu/lbm\text{-}°F \\ c_{p\text{-}water} &= 1.0 \; Btu/lbm\text{-}°F \\ T_{cw\text{-}in} &= 92 \, °F \\ T_{cw\text{-}out} &= 125 \, °F \\ T_{oil\text{-}in} &= 180 \, °F \\ T_{oil\text{-}out} &= ? \end{array}$

Which one of the following is the temperature of the oil exiting the heat exchanger $(T_{oil-out})$?

- A. 135°F
- B. 140°F
- C. 145°F
- D. 150°F

ANSWER: A.



KNOWLEDGE: K1.07 [2.4/2.6] QID: P1732 (B1732)

Which one of the following will reduce the rate of heat transfer between two liquids in a heat exchanger? (Assume single-phase conditions and a constant specific heat for both liquids.)

- A. The inlet temperatures of both liquids are decreased by 20°F.
- B. The inlet temperatures of both liquids are increased by 20°F.
- C. The inlet temperature of the hotter liquid is increased by 20°F.
- D. The inlet temperature of the colder liquid is increased by 20°F.

ANSWER: D.

TOPIC: 191006

KNOWLEDGE: K1.07 [2.4/2.6] QID: P1832 (B631)

The rate of heat transfer between two liquids in a heat exchanger will be <u>increased</u> if the: (Assume single-phase conditions and a constant specific heat capacity.)

- A. temperature of both liquids is decreased by 20°F.
- B. temperature of both liquids is increased by 20°F.
- C. flow rate of the colder liquid is decreased by 10 percent.
- D. flow rate of the hotter liquid is increased by 10 percent.

KNOWLEDGE: K1.07 [2.4/2.6] QID: P1934 (B1933)

Refer to the drawing of an operating lube oil heat exchanger (see figure below).

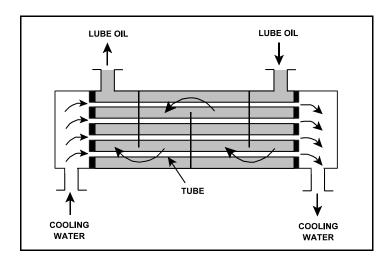
Given the following information:

 $\begin{array}{ll} \dot{m}_{oil} & = 1.5 \; x \; 10^4 \; lbm/hr \\ \dot{m}_{water} & = 2.5 \; x \; 10^4 \; lbm/hr \\ c_{p\text{-}oil} & = 1.1 \; Btu/lbm\text{-}°F \\ c_{p\text{-}water} & = 1.0 \; Btu/lbm\text{-}°F \\ T_{cw\text{-}in} & = 92\,°F \\ T_{cw\text{-}out} & = 125\,°F \\ T_{oil\text{-}in} & = 160\,°F \\ T_{oil\text{-}out} & = ? \end{array}$

Which one of the following is the temperature of the oil exiting the heat exchanger $(T_{oil-out})$?

- A. 110°F
- B. 127°F
- C. 135°F
- D. 147°F

ANSWER: A.



KNOWLEDGE: K1.07 [2.4/2.6] QID: P2034 (B834)

Refer to the drawing of an operating lube oil heat exchanger (see figure below).

Given the following existing conditions:

 $\begin{array}{lll} c_{p\text{-oil}} &= 1.1 \; Btu/lbm\text{-}^{\circ}F \\ c_{p\text{-water}} &= 1.0 \; Btu/lbm\text{-}^{\circ}F \\ \dot{m}_{oil} &= 1.2 \; x \; 10^4 \; lbm/hr \\ \dot{m}_{water} &= 1.61 \; x \; 10^4 \; lbm/hr \\ T_{oil \; in} &= 170^{\circ}F \\ T_{oil \; out} &= 120^{\circ}F \\ T_{water \; out} &= 110^{\circ}F \\ T_{water \; in} &= ? \end{array}$

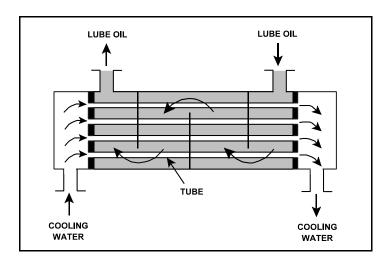
Which one of the following is the approximate cooling water inlet temperature $(T_{\text{water in}})$ in this heat exchanger?

A. 65°F

B. 69°F

C. 73°F

D. 77°F



KNOWLEDGE: K1.07 [2.4/2.6] QID: P2133 (B2132)

Refer to the drawing of a lube oil heat exchanger (see figure below).

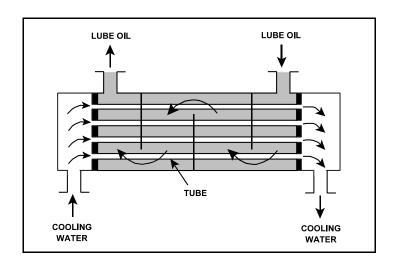
The lube oil heat exchanger is in service with the following inlet temperatures:

Lube oil inlet temperature: 120°F Cooling water inlet temperature: 60°F

Assuming that cooling water flow rate is greater than lube oil flow rate, which one of the following pairs of heat exchanger outlet temperatures is possible? (Assume both fluids have the same c_p .)

	Lube Oil <u>Outlet Temp</u>	Cooling Water Outlet Temp
A.	100°F	100°F
B.	90°F	90°F
C.	80°F	80°F
D.	80°F	100°F

ANSWER: C.



KNOWLEDGE: K1.07 [2.4/2.6] QID: P2232 (B1435)

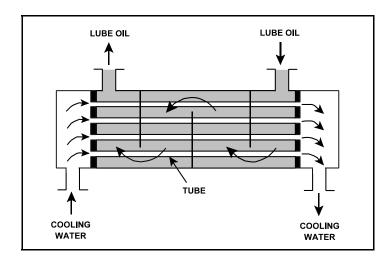
Refer to the drawing of an operating lube oil heat exchanger (see figure below).

Given the following existing conditions:

 $\begin{array}{ll} \dot{m}_{oil} & = 1.8 \; x \; 10^4 \; lbm/hr \\ \dot{m}_{water} & = 3.3 \; x \; 10^4 \; lbm/hr \\ c_{p\text{-}oil} & = 1.1 \; Btu/lbm\text{-}°F \\ c_{p\text{-}water} & = 1.0 \; Btu/lbm\text{-}°F \\ T_{cw\text{-}in} & = 90 \, °F \\ T_{cw\text{-}out} & = 120 \, °F \\ T_{oil\text{-}in} & = 190 \, °F \\ T_{oil\text{-}out} & = ? \end{array}$

Which one of the following is the temperature of the oil exiting the heat exchanger $(T_{oil-out})$?

- A. 110°F
- B. 120°F
- C. 130°F
- D. 140°F



KNOWLEDGE: K1.07 [2.4/2.6] QID: P2434 (B2233)

Refer to the drawing of a lube oil heat exchanger (see figure below).

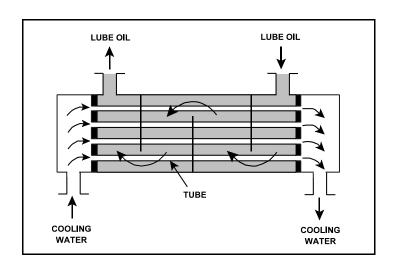
The lube oil heat exchanger is in service with the following inlet temperatures:

Lube oil inlet temperature: 130°F Cooling water inlet temperature: $70^{\circ}F$

Assuming that cooling water flow rate is greater than lube oil flow rate, which one of the following pairs of heat exchanger outlet temperatures is possible? (Neglect any difference between fluid specific heat.)

	Lube Oil Outlet Temp	Cooling Water Outlet Temp
A.	90°F	100°F
B.	90°F	110°F
C.	100°F	100°F
D.	100°F	110°F

ANSWER: A.



KNOWLEDGE: K1.07 [2.4/2.6] QID: P2532 (B2534)

Refer to the drawing of an operating lube oil heat exchanger (see figure below).

Given the following information:

 $\begin{array}{ll} \dot{m}_{oil} &= 1.5 \text{ x } 10^4 \text{ lbm/hr} \\ \dot{m}_{water} &= 2.5 \text{ x } 10^4 \text{ lbm/hr} \\ c_{p\text{-}oil} &= 1.1 \text{ Btu/lbm-}^{\circ}\text{F} \\ c_{p\text{-water}} &= 1.0 \text{ Btu/lbm-}^{\circ}\text{F} \\ T_{oil\text{-}in} &= 160^{\circ}\text{F} \\ T_{cw\text{-}in} &= 92^{\circ}\text{F} \\ T_{cw\text{-}out} &= ? \end{array}$

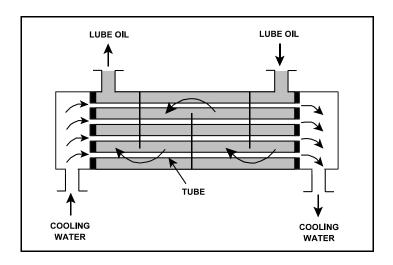
Which one of the following is the temperature of the cooling water exiting the heat exchanger (T_{cw-out})?

A. 110°F

B. 115°F

C. 120°F

D. 125°F



KNOWLEDGE: K1.07 [2.4/2.6] QID: P2632 (B2531)

The rate of heat transfer between two liquids in a heat exchanger will be decreased if the: (Assume single-phase conditions and a constant specific heat for both liquids.)

- A. inlet temperature of the hotter liquid is increased by 20°F.
- B. inlet temperature of the colder liquid is decreased by 20°F.
- C. flow rates of both liquids are decreased by 10 percent.
- D. flow rates of both liquids are increased by 10 percent.

ANSWER: C.

KNOWLEDGE: K1.07 [2.4/2.6] QID: P2633 (B2632)

Refer to the drawing of a lube oil heat exchanger (see figure below).

The lube oil heat exchanger is in service with the following inlet temperatures:

Lube oil inlet temperature: 110°F Cooling water inlet temperature: 75°F

Assuming that cooling water flow rate is greater than lube oil flow rate, which one of the following pairs of heat exchanger outlet temperatures is possible? (Neglect any difference between fluid specific heats.)

Lube Oil	Cooling Water
Outlet Temp	Outlet Temp
-	-
100°F	100°F

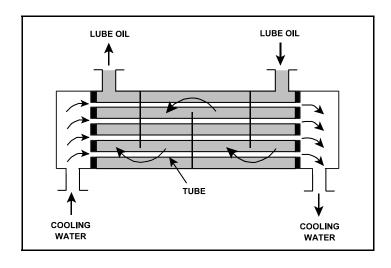
B. 100°F 90°F

C. 90°F 100°F

D. 90°F 90°F

ANSWER: D.

A.



KNOWLEDGE: K1.07 [2.4/2.6] QID: P2732 (B2732)

Refer to the drawing of an operating water cleanup system (see figure below).

All valves are identical and are initially 50 percent open. To raise the temperature at point 4, the operator can adjust valve _____ in the ____ direction.

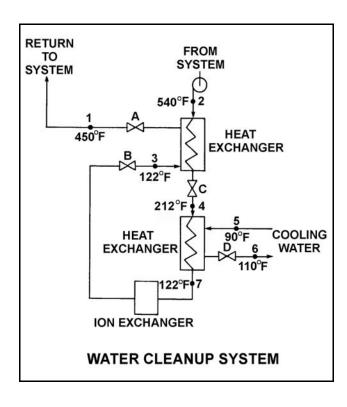
A. A; shut

B. B; shut

C. C; open

D. D; open

ANSWER: C.



KNOWLEDGE: K1.07 [2.4/2.6] QID: P2733 (B2733)

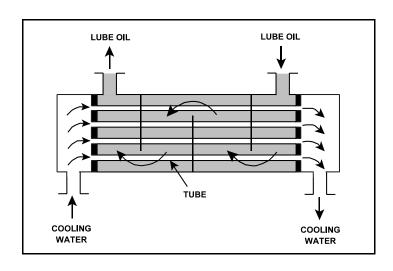
Refer to the drawing of a lube oil heat exchanger (see figure below).

The lube oil heat exchanger is in service with the following inlet temperatures:

Lube oil inlet temperature: 130°F Cooling water inlet temperature: 70°F

Assuming that cooling water flow rate is greater than lube oil flow rate, which one of the following pairs of heat exchanger outlet temperatures is <u>not</u> possible? (Assume both fluids have the same specific heat.)

	Lube Oil Outlet Temp	Cooling Water Outlet Temp
A.	90°F	86°F
B.	100°F	85°F
C.	110°F	84°F
D.	120°F	83°F



KNOWLEDGE: K1.07 [2.4/2.6] QID: P2934 (B2933)

Refer to the drawing of a lube oil heat exchanger (see figure below).

The lube oil heat exchanger is in service with the following inlet temperatures:

Lube oil inlet temperature: 130°F Cooling water inlet temperature: 70°F

Assuming that cooling water flow rate is significantly larger than lube oil flow rate, which one of the following pairs of heat exchanger outlet temperatures is possible? (Assume both fluids have the same specific heat.)

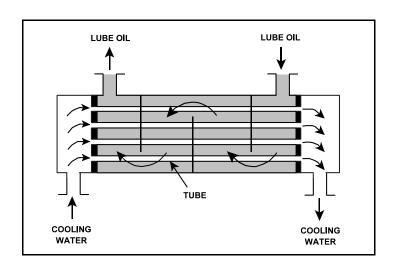
	Lube Oil Outlet Temp	Cooling Water Outlet Temp
A.	100°F	90°F

B. 100°F 100°F

C. 110°F 90°F

D. 110°F 100°F

ANSWER: A.



KNOWLEDGE: K1.07 [2.4/2.6] QID: P3034 (B3082)

Refer to the drawing of an operating lube oil heat exchanger (see figure below).

Given the following lube oil cooling system conditions:

The lube oil flow rate in the lube oil heat exchanger is 200 lbm/min.

The lube oil enters the heat exchanger at 140°F.

The lube oil leaves the heat exchanger at 100°F.

The specific heat of the lube oil is 0.8 Btu/lbm-°F.

The cooling water flow rate is 400 lbm/min.

The cooling water enters the lube oil heat exchanger at 60°F.

The specific heat of the cooling water is 1.0 Btu/lbm-°F.

What is the approximate temperature of the cooling water leaving the lube oil heat exchanger?

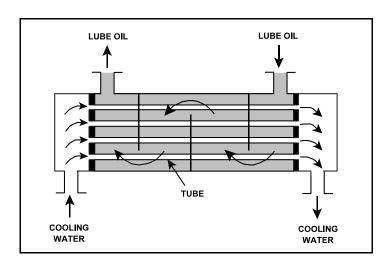
A. 76°F

B. 85°F

C. 92°F

D. 124°F

ANSWER: A.



KNOWLEDGE: K1.07 [2.4/2.6] QID: P3132 (B934)

Refer to the drawing of a lube oil heat exchanger (see figure below).

The heat exchanger is operating with the following parameters:

 \dot{Q}_{oil} = 1.0 x 10⁷ Btu/hr $T_{oil in}$ = 170°F

 $T_{\text{oil out}} = 170 \text{ f}$ $T_{\text{oil out}} = 134 \text{ °F}$

 $\begin{array}{ll} T_{water\,in} &= 85\,^{\circ}F \\ T_{water\,out} &= 112\,^{\circ}F \end{array}$

 $\begin{array}{ll} c_{\text{p-oil}} & = 1.1 \text{ Btu/lbm-}^{\circ}\text{F} \\ c_{\text{p-water}} & = 1.0 \text{ Btu/lbm-}^{\circ}\text{F} \end{array}$

 $\dot{m}_{water} = ?$

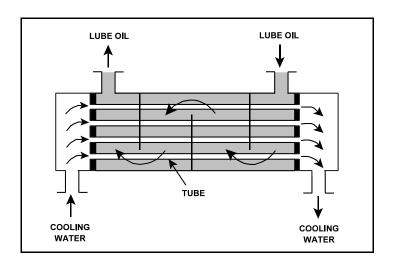
Which one of the following is the mass flow rate of the cooling water?

A. 4.5 x 10⁵ lbm/hr

B. 3.7 x 10⁵ lbm/hr

C. 2.5 x 10⁵ lbm/hr

D. 1.2 x 10⁵ lbm/hr



KNOWLEDGE: K1.07 [2.4/2.6] QID: P3232 (B632)

Refer to the drawing of an operating water cleanup system (see figure below). Valves A, B, and D are fully open and valve C is 50 percent open.

If valve C is opened to 100 percent, how will the temperatures at points 3 and 6 be affected?

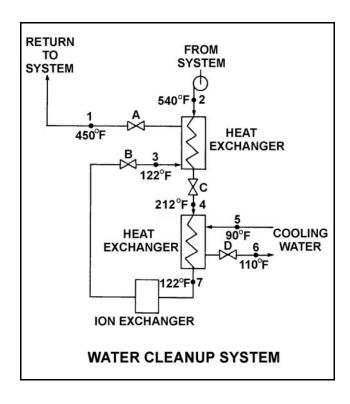
Point 3 Point 6

A. Decrease Decrease

B. Decrease Increase

C. Increase Decrease

D. Increase Increase

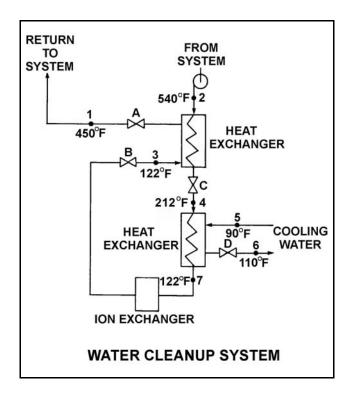


KNOWLEDGE: K1.07 [2.4/2.6] QID: P3332 (B1930)

Refer to the drawing of an operating water cleanup system (see figure below). All valves are identical and are initially 50 percent open.

To raise the temperature at point 7, the operator should adjust valve _____ in the <u>close</u> direction.

- A. A
- B. B
- C. C
- D. D



KNOWLEDGE: K1.07 [2.4/2.6] QID: P3432 (B1435)

Refer to the drawing of an operating lube oil heat exchanger (see figure below).

Given the following existing conditions:

 $= 1.8 \times 10^4$ lbm/hr \dot{m}_{oil} \dot{m}_{water} $= 3.3 \times 10^4$ lbm/hr $= 1.1 \text{ Btu/lbm-}^{\circ}\text{F}$ c_{p-oil} $= 1.0 \text{ Btu/lbm-}^{\circ}\text{F}$ C_{p-water} \hat{T}_{cw-in} $=90^{\circ}F$ $T_{\text{cw-out}}$ =120°F $=170^{\circ}F$ T_{oil-in} $T_{\text{oil-out}}$ =?

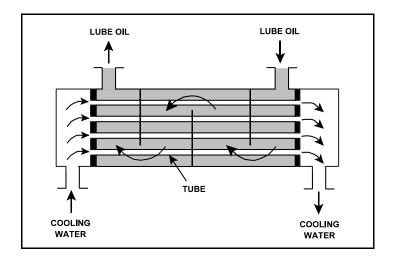
What is the approximate temperature of the oil exiting the heat exchanger $(T_{oil-out})$?

A. 110°F

B. 120°F

C. 130°F

D. 140°F



KNOWLEDGE: K1.07 [2.4/2.6] QID: P3632 (B3631)

Refer to the drawing of an operating water cleanup system (see figure below).

If cooling water flow rate is 1.0×10^6 lbm/hr, what is the approximate water flow rate in the cleanup system?

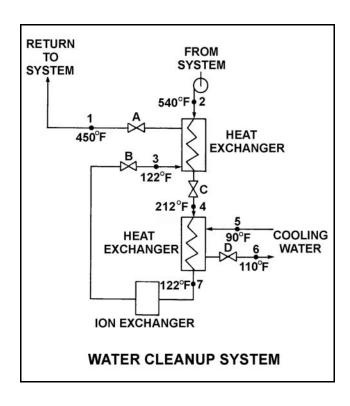
A. 2.2 x 10⁵ lbm/hr

B. 3.2 x 10⁵ lbm/hr

C. 2.2 x 10⁶ lbm/hr

D. 3.2 x 10⁶ lbm/hr

ANSWER: A.



KNOWLEDGE: K1.07 [2.4/2.6] QID: P3732 (B3732)

Refer to the drawing of a lube oil heat exchanger (see figure below).

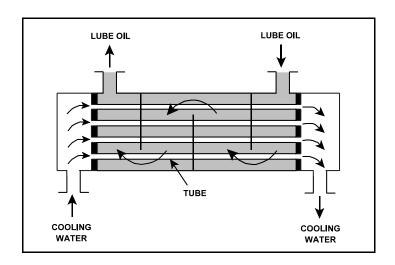
The lube oil heat exchanger is in service with the following inlet temperatures:

Lube oil inlet temperature: 130°F Cooling water inlet temperature: 70°F

Assume that cooling water mass flow rate is less than lube oil mass flow rate, and that both fluids have the same specific heat. Which one of the following pairs of heat exchanger outlet temperatures is <u>not</u> possible?

Lube Oil Outlet Temp		Cooling Water Outlet Temp
A.	100°F	105°F
B.	105°F	105°F
C.	110°F	90°F
D.	115°F	90°F

ANSWER: C.



KNOWLEDGE: K1.07 [2.5/2.7] QID: P3833 (B3832)

A main turbine-generator was operating at 80 percent load with the following <u>initial</u> steady-state lube oil and cooling water temperatures for the main turbine lube oil heat exchanger:

 $\begin{array}{ll} T_{\text{oil in}} &= 174\,^{\circ}F \\ T_{\text{oil out}} &= 114\,^{\circ}F \\ T_{\text{water in}} &= 85\,^{\circ}F \\ T_{\text{water out}} &= 115\,^{\circ}F \end{array}$

Six months later, the following <u>current</u> steady-state heat exchanger temperatures are observed:

 $\begin{array}{ll} T_{\text{oil in}} &= 177\,^{\circ}F \\ T_{\text{oil out}} &= 111\,^{\circ}F \\ T_{\text{water in}} &= 85\,^{\circ}F \\ T_{\text{water out}} &= 115\,^{\circ}F \end{array}$

Assume that the total heat exchanger heat transfer coefficient and the cooling water mass flow rate do <u>not</u> change, and that the specific heat values for the cooling water and lube oil do <u>not</u> change. Also, assume that the lube oil system is a closed system.

Which one of the following could be responsible for the differences between the initial and current steady-state heat exchanger temperatures?

- A. The current main turbine-generator load is lower than the initial load.
- B. The current main turbine-generator load is higher than the initial load.
- C. The current main turbine lube oil mass flow rate is less than the initial flow rate.
- D. The current main turbine lube oil mass flow rate is greater than the initial flow rate.

ANSWER: C.

KNOWLEDGE: K1.07 [2.4/2.6] QID: P4416 (B4416)

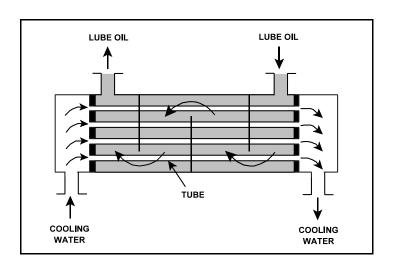
Refer to the drawing of a lube oil heat exchanger (see figure below).

The lube oil heat exchanger is in service with the following inlet temperatures:

Lube oil inlet temperature: 120°F Cooling water inlet temperature: 60°F

Assuming that cooling water flow rate is greater than lube oil flow rate, which one of the following sets of heat exchanger outlet temperatures is possible? (Neglect any difference between fluid specific heats.)

<u>(</u>	Lube Oil Outlet Temp	Cooling Water Outlet Temp
A.	90°F	100°F
B.	90°F	85°F
C.	95°F	100°F
D.	95°F	85°F



KNOWLEDGE: K1.07 [2.5/2.7] QID: P5316 (B5317)

A main turbine-generator was operating at 80 percent load with the following <u>initial</u> steady-state lube oil and cooling water temperatures for the main turbine lube oil heat exchanger:

$$\begin{array}{ll} T_{oil\,in} & = 174\,^{\circ}F \\ T_{oil\,out} & = 114\,^{\circ}F \\ T_{water\,in} & = 85\,^{\circ}F \\ T_{water\,out} & = 115\,^{\circ}F \end{array}$$

Six months later, the <u>current</u> steady-state heat exchanger temperatures are:

$$\begin{array}{ll} T_{\rm oil\,in} &= 174\,^{\circ}F \\ T_{\rm oil\,out} &= 120\,^{\circ}F \\ T_{\rm water\,in} &= 85\,^{\circ}F \\ T_{\rm water\,out} &= 120\,^{\circ}F \end{array}$$

Assume that the lube oil mass flow rate does <u>not</u> change, and that the specific heat values for the cooling water and lube oil do <u>not</u> change. Also, assume that the main turbine lube oil system is a closed system.

The differences between the initial and current steady-state heat exchanger temperatures could be caused by the current main turbine-generator load being ______ with the current heat exchanger cooling water mass flow rate being ______.

- A. higher; lower
- B. higher; higher
- C. lower; lower
- D. lower; higher

ANSWER: C.

KNOWLEDGE: K1.07 [2.4/2.6] QID: P5516 (B5517)

Refer to the drawing of a lube oil heat exchanger (see figure below).

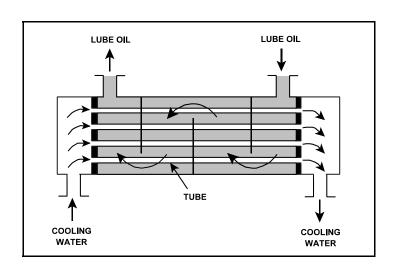
The lube oil heat exchanger is in service with the following inlet temperatures:

Lube oil inlet temperature: 130°F Cooling water inlet temperature: 70°F

Given that cooling water mass flow rate is greater than lube oil mass flow rate, which one of the following pairs of heat exchanger outlet temperatures is <u>not</u> possible? (Neglect any difference between the fluid specific heat capacities.)

	Lube Oil	Cooling Water
	Outlet Temp	Outlet Temp
A.	90°F	105°F
В.	90°F	100°F
C.	110°F	95°F
D.	110°F	85°F

ANSWER: C.

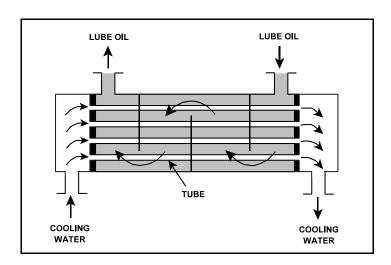


KNOWLEDGE: K1.07 [2.4/2.6] QID: P5616 (B5617)

Refer to the drawing of an operating lube oil heat exchanger (see figure below).

Assume that the inlet lube oil and inlet cooling water temperatures are constant and the lube oil flow rate remains the same. If the cooling water flow rate increases, the lube oil outlet temperature will ______ and the cooling water outlet temperature will ______.

- A. increase, increase
- B. increase, decrease
- C. decrease, increase
- D. decrease, decrease



KNOWLEDGE: K1.07 [2.4/2.6] QID: P5716 (B5716)

Refer to the drawing of an operating parallel-flow lube oil heat exchanger (see figure below). Assume that lube oil (LO) inlet temperature is greater than cooling water (CW) inlet temperature.

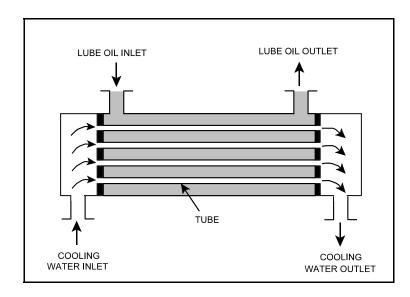
Unlike a counter-flow heat exchanger, in a parallel-flow heat exchanger the ______temperature can never be greater than the ______ temperature.

A. LO outlet; CW inlet

B. LO outlet; CW outlet

C. CW outlet; LO inlet

D. CW outlet; LO outlet



KNOWLEDGE: K1.07 [2.4/2.6] QID: P5916 (B5917)

Refer to the drawing of an operating process water cleanup system (see figure below).

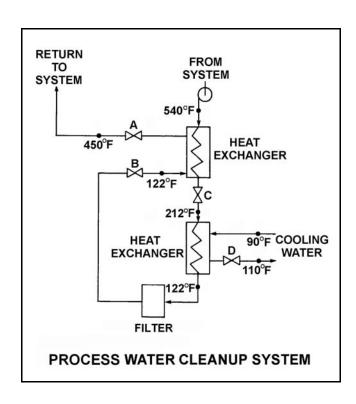
Assume there is no heat loss from the process water cleanup system to the surroundings and the process water flow rate does <u>not</u> change. If valve D closes fully, what will be the final steady-state temperature of the process water flowing through the filter?

A. 212°F

B. 302°F

C. 450°F

D. 540°F



KNOWLEDGE: K1.07 [2.4/2.6] QID: P6116 (B6143)

A counter-flow heat exchanger is being used to cool the lube oil system for a main turbine and generator.

The main turbine and generator was initially operating at 100 percent load with the following stable heat exchanger conditions:

 $\begin{array}{ll} T_{\text{oil in}} &= 174\,^{\circ}F \\ T_{\text{oil out}} &= 114\,^{\circ}F \\ T_{\text{water in}} &= 85\,^{\circ}F \\ T_{\text{water out}} &= 115\,^{\circ}F \end{array}$

Main turbine and generator load was reduced, and the heat exchanger cooling water mass flow rate was decreased to one-half of its initial value, resulting in the following stable current conditions:

$$\begin{array}{ll} T_{\text{oil in}} &= 178 \, ^{\circ} F \\ T_{\text{oil out}} &= 138 \, ^{\circ} F \\ T_{\text{water in}} &= 85 \, ^{\circ} F \\ T_{\text{water out}} &= ? \end{array}$$

Assume that the lube oil mass flow rate and the specific heats of both fluids did not change.

Which one of the following is the current cooling water outlet temperature?

- A. 115°F
- B. 125°F
- C. 135°F
- D. 145°F

KNOWLEDGE: K1.07 [2.4/2.6] QID: P6516 (B6516)

Refer to the drawing of a heat exchanger (see figure below).

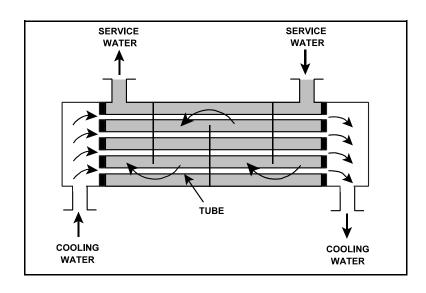
The heat exchanger is in service with the following inlet temperatures:

Service water inlet temperature: 130°F Cooling water inlet temperature: 70°F

Assume that both fluids have the same specific heat, and that service water mass flow rate is greater than cooling water mass flow rate. Which one of the following pairs of heat exchanger outlet temperatures is possible?

Service Water Cooling Water Outlet Temp. Outlet Temp.

A.	120°F	82°F
B.	110°F	90°F
C.	100°F	98°F
D.	90°F	106°F



KNOWLEDGE: K1.07 [2.4/2.6] QID: P7016 (B7017)

Given the following parameter values for a feedwater heater:

Feedwater inlet temperature: 320°F
 Feedwater inlet pressure: 1,000 psia

• Feedwater mass flow rate: 1.0 x 10⁶ lbm/hr

• Extraction steam pressure: 500 psia

Assume that the extraction steam enters the heater as a dry saturated vapor and leaves the heater as a saturated liquid at 500 psia.

Which one of the following is the mass flow rate of extraction steam required to increase feedwater temperature to 380°F?

A. $5.2 \times 10^4 \text{ lbm/hr}$

B. $7.9 \times 10^4 \text{ lbm/hr}$

C. $8.4 \times 10^4 \text{ lbm/hr}$

D. $8.9 \times 10^4 \, \text{lbm/hr}$

ANSWER: C.

TOPIC: 191006

KNOWLEDGE: K1.09 [2.8/2.8]

QID: P31

Severe stress in a mechanical component, induced by a sudden, unequally distributed temperature reduction is a description of...

- A. fracture stress.
- B. brittle fracture.
- C. thermal shock.
- D. pressurized thermal shock.

ANSWER: C.

KNOWLEDGE: K1.09 [2.8/2.8]

P233 QID:

The <u>major</u> thermodynamic concern resulting from <u>rapidly</u> cooling a reactor vessel is...

- A. thermal shock.
- B. stress corrosion.
- C. loss of shutdown margin.
- D. loss of subcooling margin.

ANSWER: A.

TOPIC: 191006

KNOWLEDGE: K1.09 [2.8/2.8] P2832 (B633) QID:

Steam has been admitted to a main condenser for 25 minutes with no cooling water flow. Initiating full cooling water flow rate at this time will...

- A. reduce the stress on the condenser shell by rapidly cooling the shell.
- B. reduce the stress on the condenser tubes by rapidly cooling the tubes.
- C. induce large thermal stresses on the condenser shell.
- D. induce large thermal stresses on the junctions between the condenser tubes and the tubesheet.

KNOWLEDGE: K1.12 [2.5/2.7] QID: P32 (B1234)

Refer to the drawing of an operating lube oil heat exchanger (see figure below).

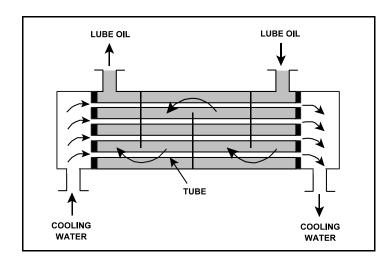
If scaling occurs inside the cooling water tubes, cooling water outlet temperature will _____ and lube oil outlet temperature will _____. (Assume oil and cooling water flow rates remain the same.)

A. decrease; decrease

B. decrease; increase

C. increase; decrease

D. increase; increase



TOPIC: 191006 KNOWLEDGE: K1.12 [2.5/2.7] P105 QID: Which one of the following will occur to reduce the heat transfer rate in a parallel-flow heat exchanger as scaling increases on the exterior surface of the tubes? (Assume no operator actions.) A. Flow rate through the tubes will decrease. B. Surface area of the tubes will decrease. C. Thermal conductivity of the tubes will decrease. D. Delta-T across the tubes will decrease. ANSWER: C. TOPIC: 191006 KNOWLEDGE: K1.12 [2.5/2.7] P331 QID: (B332)A nuclear power plant is operating at steady-state conditions with the main generator supplying 1,000 MW to the power grid. Assume main generator load remains constant. If one percent of the tubes in the main condenser become plugged, condenser absolute pressure will _____; and condenser hotwell temperature will ______. A. increase; increase

-43-

B. decrease; increase

C. increase; decrease

D. decrease; decrease

KNOWLEDGE: K1.12 [2.5/2.7]

QID: P1285

A nuclear power plant is operating at 100 percent power with the following reactor coolant system (RCS) and steam generator (SG) parameters:

RCS average coolant temperature: 575°F RCS hot leg temperatures: 600°F RCS cold leg temperatures: 550°F SG pressures: 885 psig

The reactor is shut down and a maintenance outage is performed in which 7 percent of the tubes in each SG are plugged. The reactor is restarted and power is ramped to 100 percent. To establish the same SG pressure at 100 percent power, RCS average coolant temperature will have to be increased to...

- A. 584°F.
- B. 582°F.
- C. 580°F.
- D. 578°F.

NRC Generic Fundamentals Examination Question Bank--PWR February 2012

TOPIC: 191006

KNOWLEDGE: K1.12 [2.5/2.7]

QID: P1685

A nuclear power plant with two steam generators (SGs) is operating at 90 percent power with the following SG and reactor coolant system (RCS) parameters:

RCS average coolant temperature $= 575 \,^{\circ}\text{F}$ RCS hot leg temperatures $= 600 \,^{\circ}\text{F}$ RCS cold leg temperatures $= 550 \,^{\circ}\text{F}$ SG pressures $= 885 \,^{\circ}\text{psig}$

The reactor is shut down and a maintenance outage is performed in which multiple tubes are plugged in each SG. The reactor is restarted with 98 percent of the RCS flow that existed prior to the outage.

If RCS hot leg temperatures are maintained at 600°F at 90 percent power, the RCS cold leg temperatures will be...

- A. 546°F.
- B. 547°F.
- C. 548°F.
- D. 549°F.

KNOWLEDGE: K1.12 [2.5/2.7] QID: P2233 (B1833)

Refer to the drawing of an operating lube oil heat exchanger (see figure below).

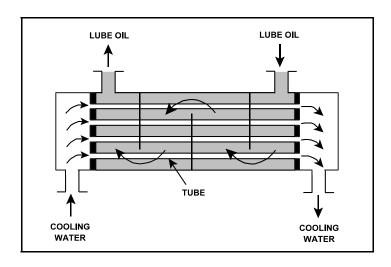
If deposits accumulate on the outside of the cooling water tubes, cooling water outlet temperature will ______. (Assume that lube oil and cooling water inlet temperatures and flow rates remain the same.)

A. increase; decrease

B. increase; increase

C. decrease; decrease

D. decrease; increase



KNOWLEDGE: K1.12 [2.5/2.7] QID: P3633 (B3635)

A main turbine-generator is operating at 80 percent load with the following <u>initial</u> steady-state temperatures for the main turbine lube oil heat exchanger:

$$\begin{array}{ll} T_{\text{oil in}} & = 174\,^{\circ}F \\ T_{\text{oil out}} & = 114\,^{\circ}F \\ T_{\text{water in}} & = 85\,^{\circ}F \\ T_{\text{water out}} & = 115\,^{\circ}F \end{array}$$

After six months of main turbine operation, the following <u>final</u> steady-state lube oil heat exchanger temperatures are observed:

$$\begin{array}{ll} T_{\text{oil in}} & = 179\,^{\circ}F \\ T_{\text{oil out}} & = 119\,^{\circ}F \\ T_{\text{water in}} & = 85\,^{\circ}F \\ T_{\text{water out}} & = 115\,^{\circ}F \end{array}$$

Assume that the final cooling water and lube oil flow rates are the same as the initial flow rates, and that the specific heat values for the cooling water and lube oil do <u>not</u> change.

Which one of the following could be responsible for the differences between the initial and final heat exchanger steady-state temperatures?

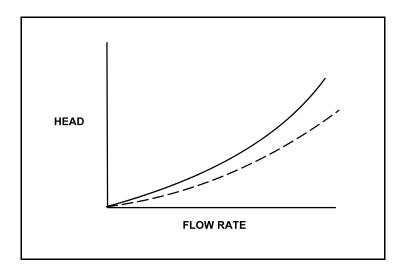
- A. The heat exchanger tubes have become fouled with scale.
- B. The temperature of the cooling water source has increased.
- C. The final main turbine-generator load is higher than the initial load.
- D. The final main turbine-generator load is lower than the initial load.

KNOWLEDGE: K1.12 [2.5/2.7] QID: P4617 (B4616)

Refer to the drawing of two system curves for a typical main condenser cooling water system (see figure below).

Which one of the following will cause the system curve to shift from the solid curve toward the dashed curve?

- A. The main condenser tubes are cleaned.
- B. The main condenser tubes become increasingly fouled.
- C. Cooling water flow rate is increased by 25 percent by starting an additional cooling water pump.
- D. Cooling water flow rate is decreased by 25 percent by stopping one of the operating cooling water pumps.

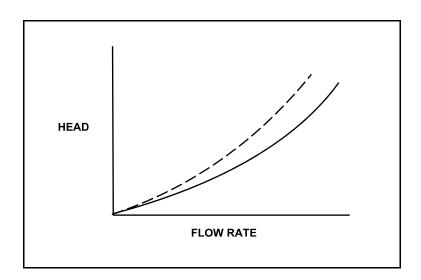


KNOWLEDGE: K1.12 [2.5/2.7] QID: P5116 (B5117)

Refer to the drawing of two system curves for a typical main condenser cooling water system (see figure below).

Which one of the following will result in the system curve shifting from the solid curve toward the dashed curve?

- A. The main condenser tubes are cleaned.
- B. The main condenser tubes become increasingly fouled.
- C. Cooling water system flow rate is increased by 25 percent by starting an additional cooling water pump.
- D. Cooling water system flow rate is decreased by 25 percent by stopping one of the operating cooling water pumps.



KNOWLEDGE: K1.12 [2.5/2.7] QID: P6616 (B6617)

Refer to the drawing of an operating lube oil heat exchanger (see figure below).

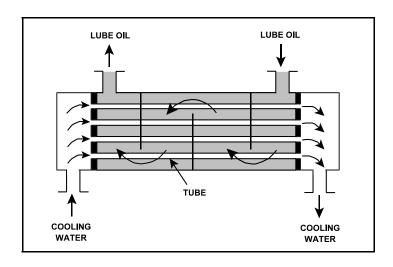
If mineral deposits accumulate on the inside of the cooling water tubes, cooling water outlet temperature will ______ and lube oil outlet temperature will ______. (Assume that the lube oil and cooling water inlet temperatures and flow rates do not change.)

A. increase; decrease

B. increase; increase

C. decrease; decrease

D. decrease; increase



KNOWLEDGE: K1.13 [2.8/2.9]

QID: P33

Borated water is flowing through the tubes of a heat exchanger being cooled by fresh water. The shell side pressure is less than tube side pressure. What will occur as a result of a tube failure?

- A. Shell side pressure will increase and the borated water system will be diluted.
- B. Shell side pressure will decrease and the borated water inventory will be depleted.
- C. Shell side pressure will increase and the borated water inventory will be depleted.
- D. Shell side pressure will decrease and the borated water system will be diluted.

ANSWER: C.

KNOWLEDGE: K1.13 [2.8/2.9] QID: P234 (B3535)

Refer to the drawing of an operating cooling water system (see figure below).

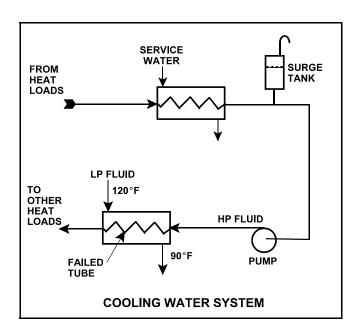
Which one of the following effects would occur as a result of the failed tube in the heat exchanger?

A. Level in the surge tank increases.

B. Flow in the low pressure (LP) system reverses.

C. Pressure in the low pressure (LP) system decreases.

D. Low pressure (LP) fluid heat exchanger outlet temperature decreases.



KNOWLEDGE: K1.13 [2.8/2.9] QID: P333 (B333)

A nuclear power plant is operating normally at 50 percent power. Which one of the following will result from a cooling water tube rupture in the main condenser?

- A. Increased condenser vacuum.
- B. Increased conductivity of the condensate.
- C. Decreased condensate pump available net positive suction head.
- D. Decreased condensate pump flow rate.

ANSWER: B.

TOPIC: 191006

KNOWLEDGE: K1.13 [2.8/2.9] QID: P1134 (B1931)

Which one of the following effects will occur as a result of multiple tube failures (leaks) in the main condenser of a nuclear power plant at 50 percent power?

- A. Condensate depression will decrease.
- B. Condensate conductivity will increase.
- C. Condensate oxygen concentration will decrease.
- D. Condenser inlet cooling water flow rate will decrease.

KNOWLEDGE: K1.13 [2.8/2.9] QID: P1234 (B1535)

Refer to the drawing of an operating cooling water system (see figure below).

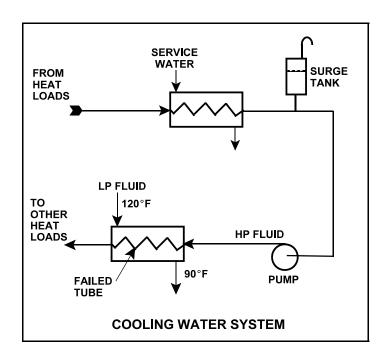
Which one of the following will occur as a result of the indicated tube failure in the heat exchanger?

A. High pressure (HP) fluid inventory increases.

B. Pressure in the low pressure (LP) system decreases.

C. Temperature in the low pressure (LP) system increases.

D. Level in the surge tank decreases.



KNOWLEDGE: K1.13 [2.8/2.9] QID: P2984 (B2084)

The following 100 percent power conditions existed before a nuclear power plant outage:

Main condenser pressure: 1.20 psia Cooling water inlet temperature: 60°F Cooling water outlet temperature: 92°F

During the outage, 6 percent of the main condenser tubes were plugged. <u>After the outage</u>, the following 100 percent power conditions exist:

Main condenser pressure: 1.31 psia Cooling water inlet temperature: 60°F Cooling water outlet temperature: ?

Which one of the following is the approximate cooling water outlet temperature <u>after</u> the outage?

- A. 92°F
- B. 94°F
- C. 96°F
- D. 98°F

KNOWLEDGE: K1.13 [2.8/2.9] QID: P4917 (B4918)

A nuclear power plant was initially operating at steady-state 50 percent power with 50 gpm of main condenser cooling water inleakage through a cooling water tube rupture. Power was then increased, and is currently stable at 60 percent.

Assume that the size of the cooling water tube rupture does not change, and that the main condenser cooling water inlet pressure and inlet temperature do not change.

When compared to the flow rate of main condenser cooling water inleakage at 50 percent power, the flow rate of main condenser cooling water inleakage at 60 percent power is ______ because the main condenser pressure at 60 percent power is _____.

- A. higher; lower
- B. higher; higher
- C. lower; lower
- D. lower; higher

ANSWER: D.

TOPIC: 191006

KNOWLEDGE: K1.14 [2.4/2.6] OID: P1834 (B111)

During normal nuclear power plant operation, a main condenser develops an air leak which decreases vacuum at a rate of 1 inch Hg/min. Which one of the following will increase because of this condition? (Assume that main turbine steam inlet valve position does not change.)

- A. Steam cycle efficiency.
- B. Main turbine work output.
- C. Condenser hotwell temperature.
- D. Low pressure turbine exhaust steam moisture content.

ANSWER: C.

KNOWLEDGE: K1.14 [2.4/2.6] QID: P1912 (B936)

During normal nuclear power plant operation, why does air entry into the main condenser reduce the thermodynamic efficiency of the steam cycle?

- A. The rate of steam flow through the main turbine increases.
- B. The condensate subcooling in the main condenser decreases.
- C. The enthalpy of the low pressure turbine exhaust increases.
- D. The air mixes with the steam and enters the condensate.

ANSWER: C.

TOPIC: 191006

KNOWLEDGE: K1.14 [2.4/2.6] QID: P2634 (B2633)

A nuclear power plant is operating at steady-state 100 percent power. Assuming that condenser cooling water inlet temperature and flow rate do <u>not</u> change, if condenser vacuum decreases, condensate temperature will...

- A. increase because condensate subcooling has decreased.
- B. increase because condenser saturation pressure has increased.
- C. decrease because condensate subcooling has increased.
- D. decrease because condenser saturation pressure has decreased.

KNOWLEDGE: K1.14 [2.4/2.6] QID: P3534 (B2736)

A nuclear power plant is operating at steady-state 100 percent power when air inleakage causes main condenser vacuum to decrease from 28 inches Hg to 27 inches Hg. Assume the steam inlet quality and mass flow rate of steam through the main turbine remain <u>unchanged</u>, and that condenser cooling water inlet temperature and flow rate do not change.

When the plant stabilizes, turbine exhaust quality will be_____ and turbine exhaust temperature will be _____.

A. higher; higher

B. higher; lower

C. lower; higher

D. lower; lower

NRC Generic Fundamentals Examination Question Bank--PWR February 2012

TOPIC: 191006

KNOWLEDGE: K1.14 [2.4/2.6] QID: P3734 (B3777)

A nuclear power plant is operating near rated power with the following initial conditions:

Main steam pressure: 900 psia

Main steam quality: 100 percent, saturated vapor

Main condenser pressure: 1.0 psia

Air leakage into the main condenser results in the main condenser pressure increasing and stabilizing at 2.0 psia. Assume that all main steam parameters (e.g., pressure, quality, and mass flow rate) remain the same and that the main turbine efficiency remains at 100 percent.

Which one of the following is the percent by which the main generator MW output will decrease as a result of the main condenser pressure increase?

- A. 5.0 percent
- B. 6.3 percent
- C. 7.5 percent
- D. 8.8 percent

ANSWER: C.

KNOWLEDGE: K1.14 [2.4/2.6] QID: P4016 (B4018)

Refer to the drawing of an operating lube oil heat exchanger (see figure below).

Given the following initial parameters:

Cooling water inlet temperature $(T_{cw-in}) = 75 \,^{\circ}F$ Cooling water outlet temperature $(T_{cw-out}) = 95 \,^{\circ}F$ Oil inlet temperature $(T_{oil-in}) = 150 \,^{\circ}F$ Oil outlet temperature $(T_{oil-out}) = 120 \,^{\circ}F$

Air introduction to the heat exchanger results in some of the heat exchanger tubes becoming uncovered. As a result, $T_{\text{cw-out}}$ decreases to 91°F. Assume the inlet temperatures, mass flow rates, and specific heats of both fluids remain the same.

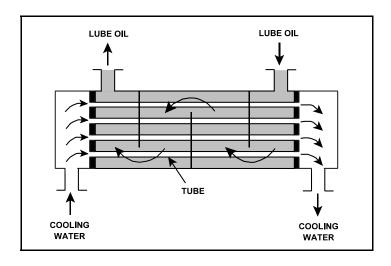
Which one of the following will be the resulting temperature of the oil exiting the heat exchanger $(T_{\text{oil-out}})$?

A. 126°F

B. 130°F

C. 134°F

D. 138°F



KNOWLEDGE: K1.14 [2.4/2.6] QID: P4517 (B2832)

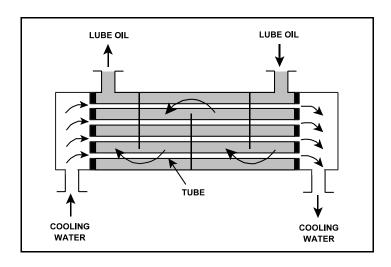
Refer to the drawing of an operating lube oil heat exchanger (see figure below).

Given the following initial parameters:

Cooling water inlet temperature $(T_{cw-in}) = 75 \,^{\circ}F$ Cooling water outlet temperature $(T_{cw-out}) = 105 \,^{\circ}F$ Lube oil inlet temperature $(T_{oil-in}) = 140 \,^{\circ}F$ Lube oil outlet temperature $(T_{oil-out}) = 100 \,^{\circ}F$

Air introduction to the heat exchanger results in some of the heat exchanger tubes becoming uncovered. As a result, $T_{\text{cw-out}}$ decreases to 99°F. Assume that the mass flow rates and specific heats of both fluids remain the same, and that $T_{\text{oil-in}}$ does not change. Which one of the following will be the approximate temperature of the lube oil exiting the heat exchanger $(T_{\text{oil-out}})$?

- A. 99°F
- B. 108°F
- C. 116°F
- D. 122°F



KNOWLEDGE: K1.14 [2.4/2.6] QID: P4816 (B4817)

Refer to the drawing of an operating lube oil heat exchanger (see figure below).

Given the following initial parameters:

Cooling water inlet temperature $(T_{cw-in}) = 75 \,^{\circ} F$ Cooling water outlet temperature $(T_{cw-out}) = 95 \,^{\circ} F$ Oil inlet temperature $(T_{oil-in}) = 150 \,^{\circ} F$ Oil outlet temperature $(T_{oil-out}) = 110 \,^{\circ} F$

Air leakage into the heat exchanger causes some of the heat exchanger tubes to become uncovered. As a result, T_{cw-out} decreases to 89°F. Assume the inlet temperatures, mass flow rates, and specific heats of both fluids remain the same.

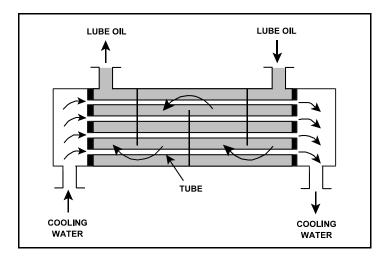
Which one of the following will be the new approximate temperature of the oil exiting the heat exchanger $(T_{\text{oil-out}})$?

A. 116°F

B. 122°F

C. 130°F

D. 138°F



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Refer to the drawing of an operating lube oil heat exchanger (see figure below).

The heat exchanger was operating with the following initial parameters:

Cooling water inlet temperature $(T_{cw-in}) = 71 \,^{\circ}F$ Cooling water outlet temperature $(T_{cw-out}) = 91 \,^{\circ}F$ Oil inlet temperature $(T_{oil-in}) = 175 \,^{\circ}F$ Oil outlet temperature $(T_{oil-out}) = 125 \,^{\circ}F$

The heat exchanger was vented, resulting in the following current parameters:

Cooling water inlet temperature $(T_{cw-in}) = 71 \,^{\circ}F$ Cooling water outlet temperature $(T_{cw-out}) = 95 \,^{\circ}F$ Oil inlet temperature $(T_{oil-in}) = 175 \,^{\circ}F$ Oil outlet temperature $(T_{oil-out}) = ?$

Assume that the mass flow rates and specific heats of both fluids were unchanged.

Which one of the following is the current lube oil outlet temperature $(T_{oil-out})$?

- A. 115°F
- B. 120°F
- C. 130°F
- D. 135°F

